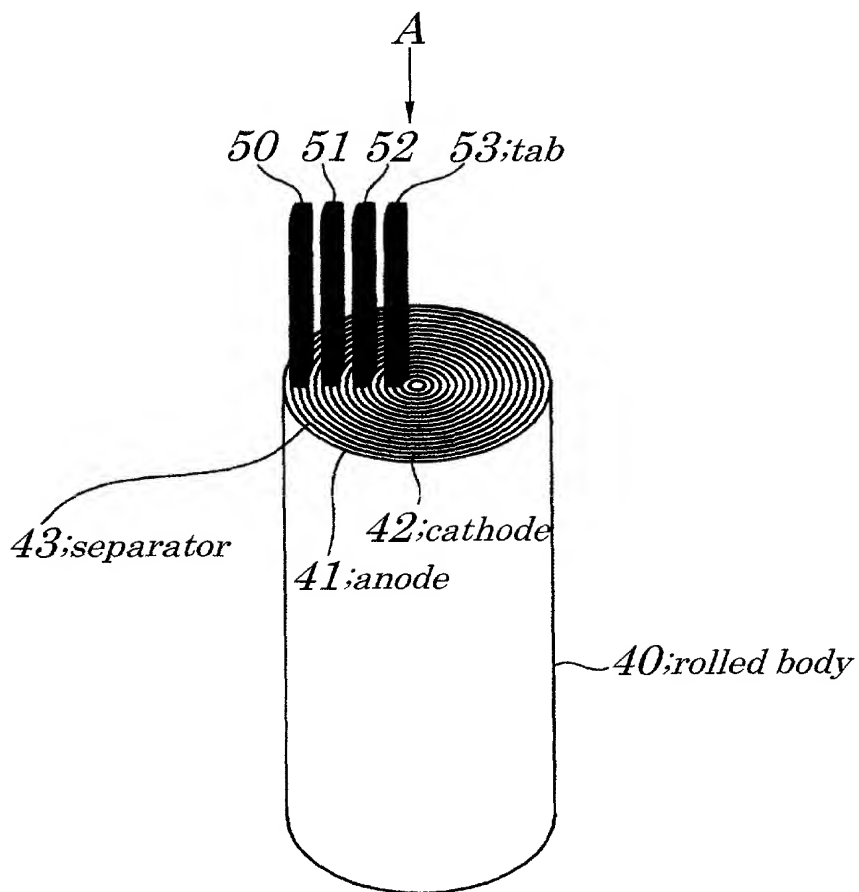


FIG. 1



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FIG. 2A

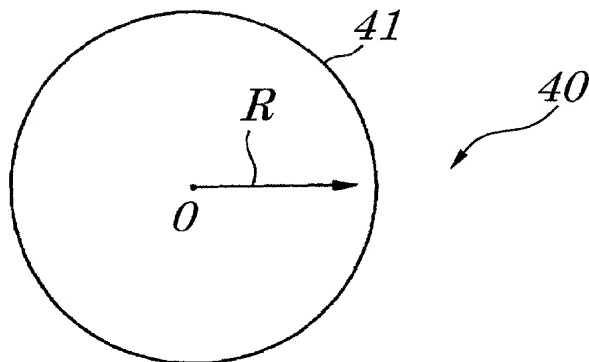
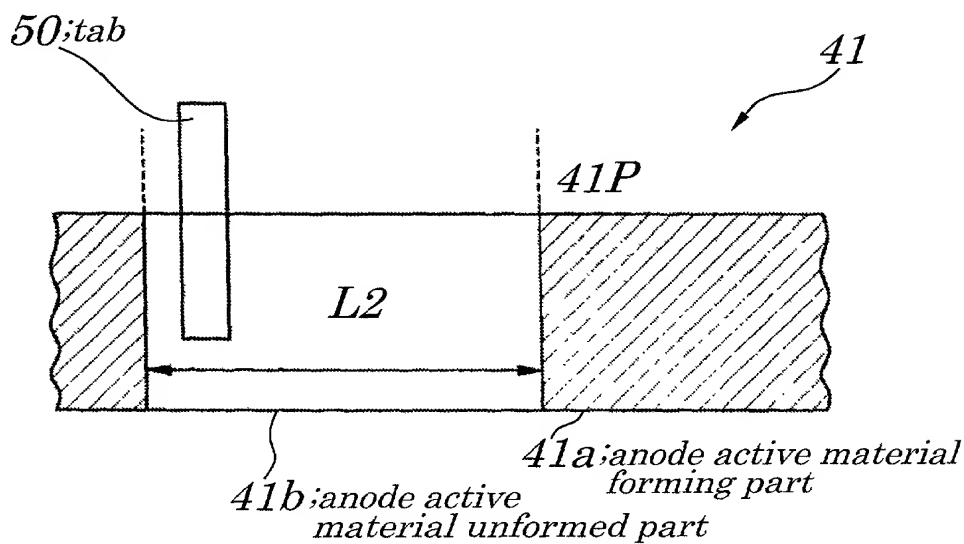
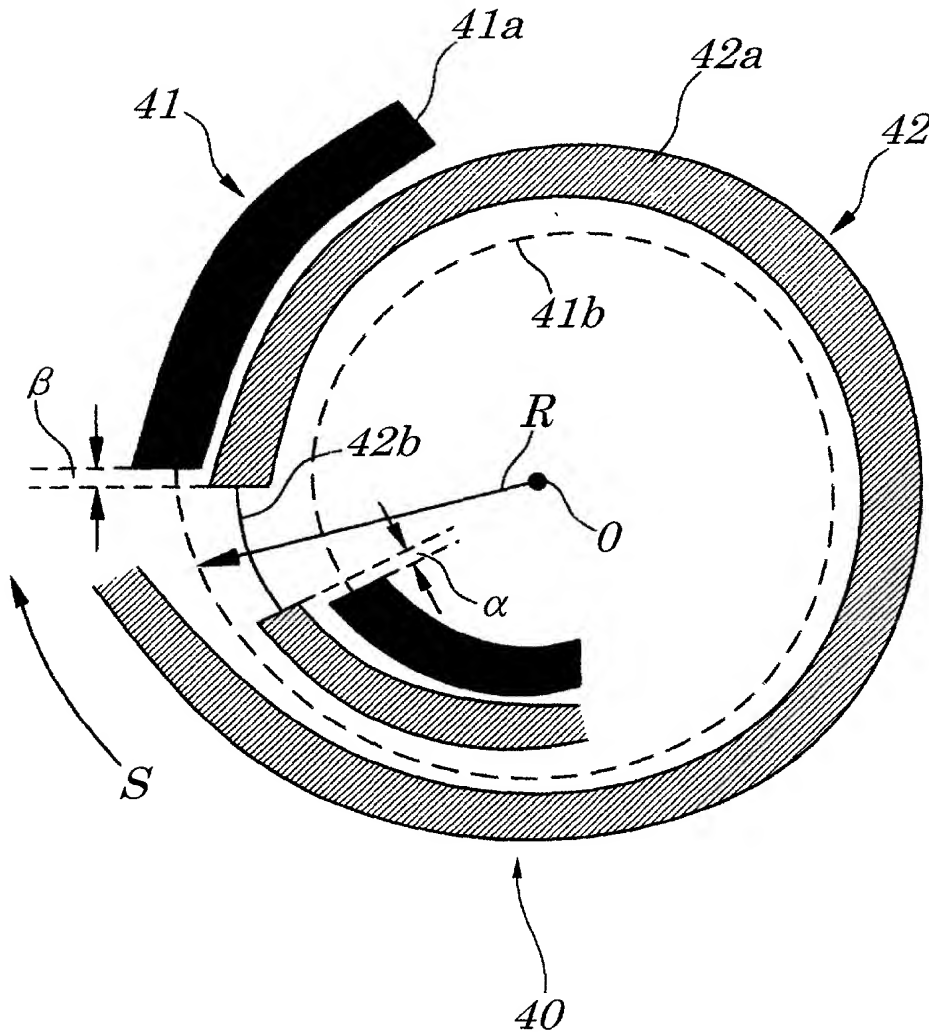


FIG. 2B



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FIG. 3



41b; anode active material unformed part
42b; cathode active material unformed part
 α , β ; deviation

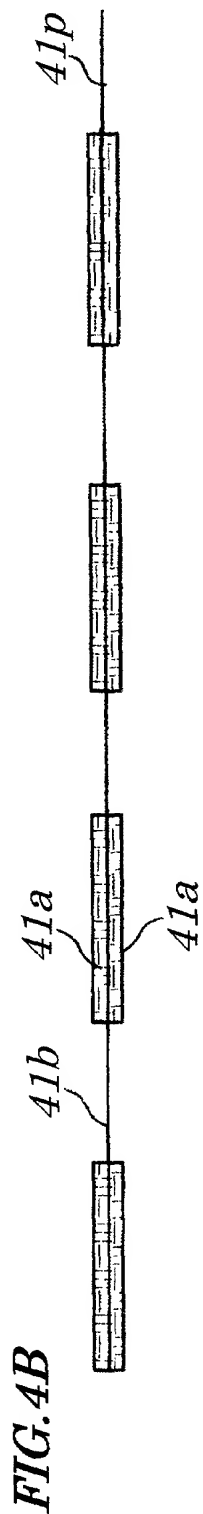
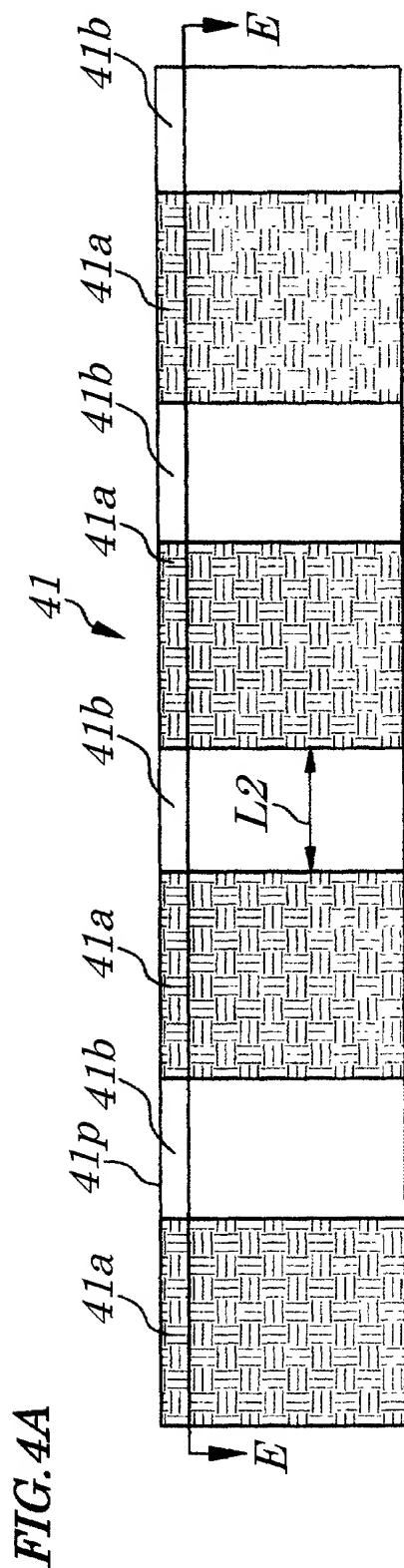


FIG. 5A

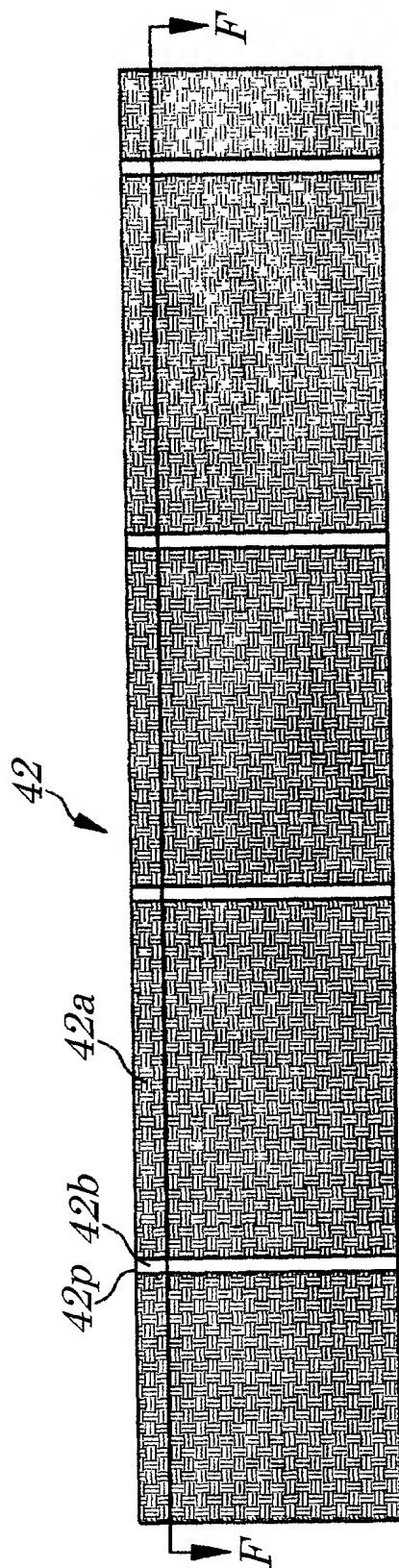


FIG. 5B

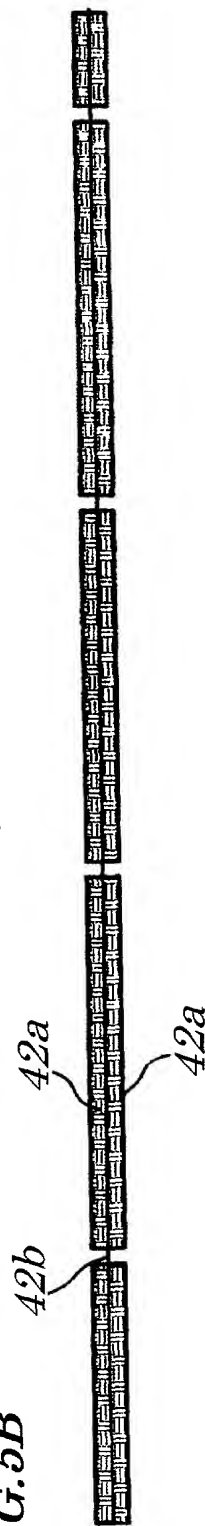


FIG. 6

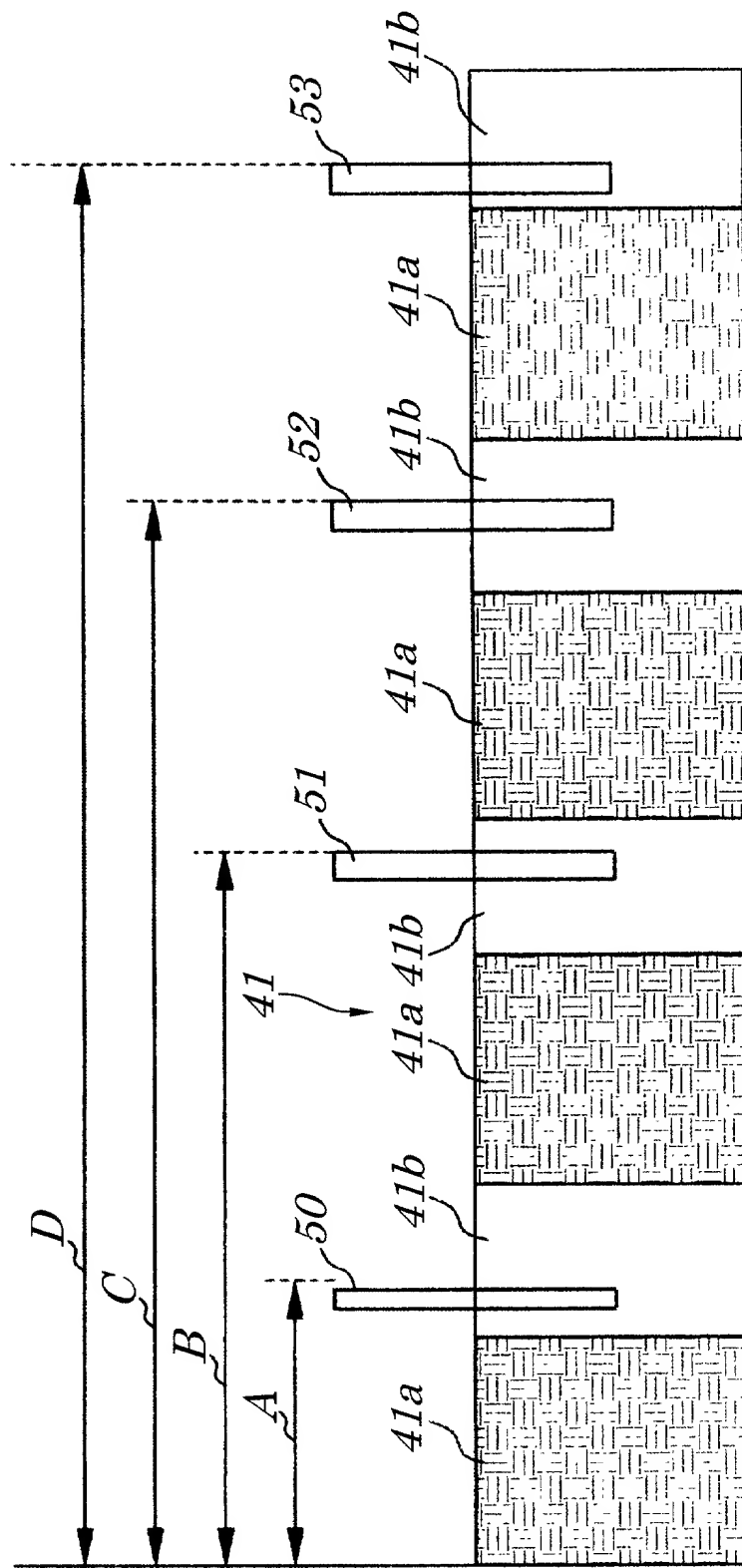
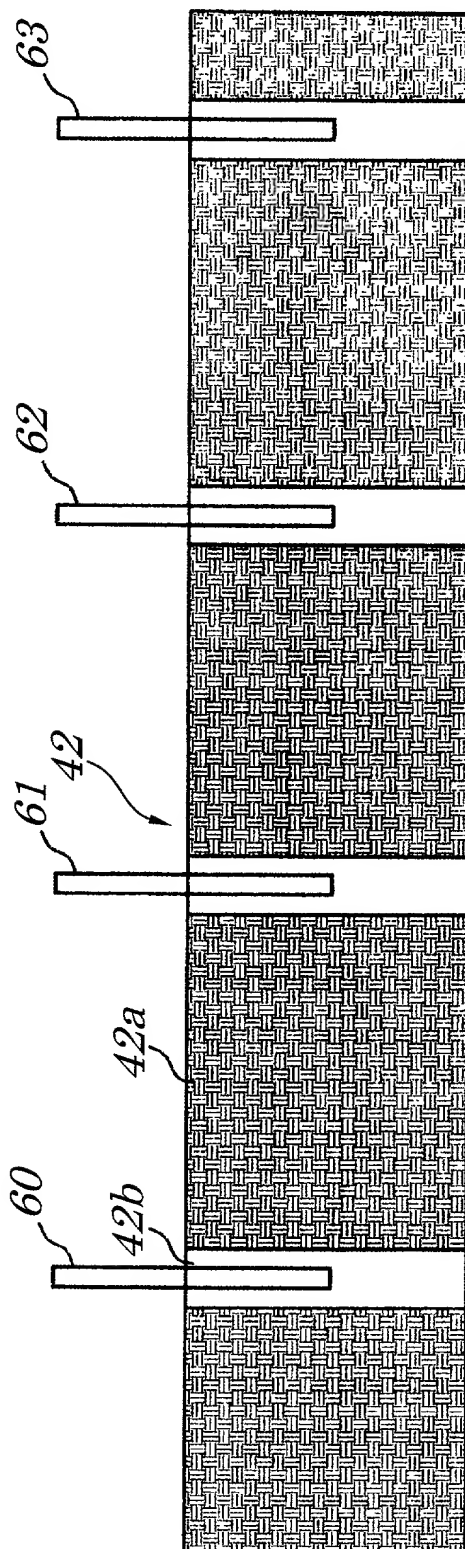


FIG. 6

FIG. 7



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FIG. 8

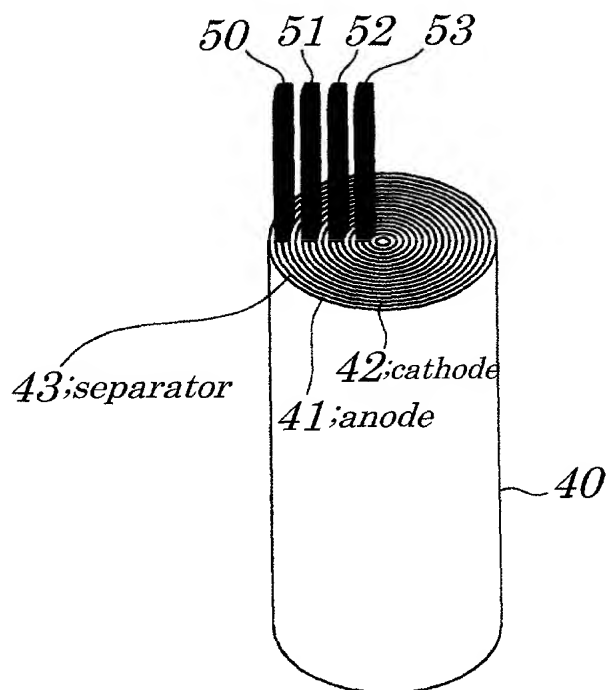
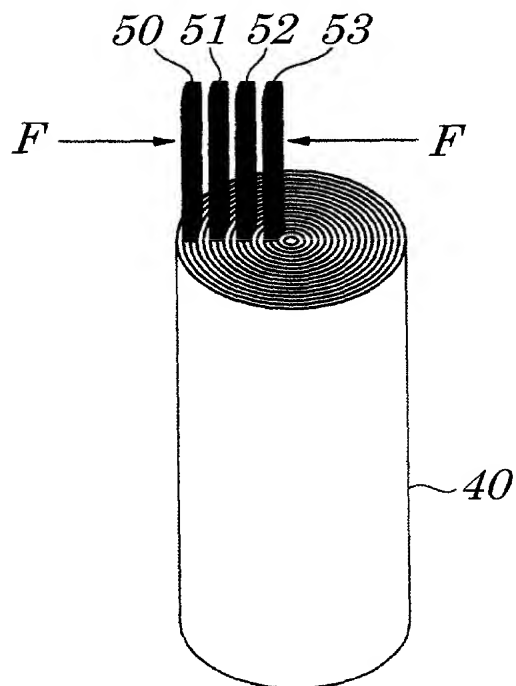


FIG. 9



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FIG. 10

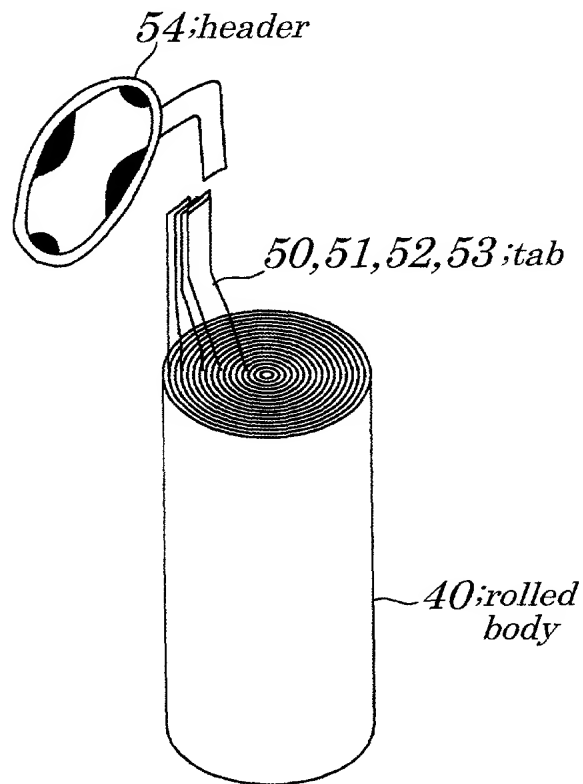


FIG. 11

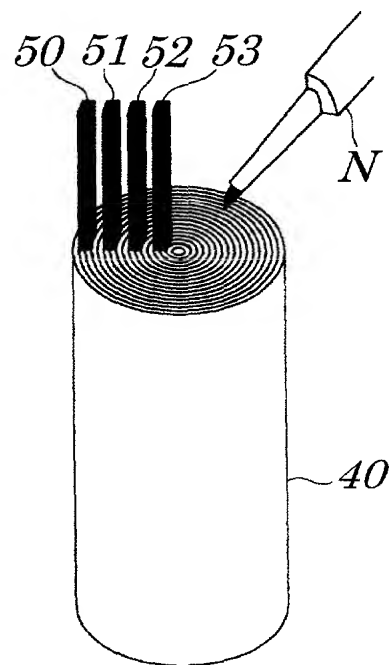


FIG. 12 (PRIOR ART)

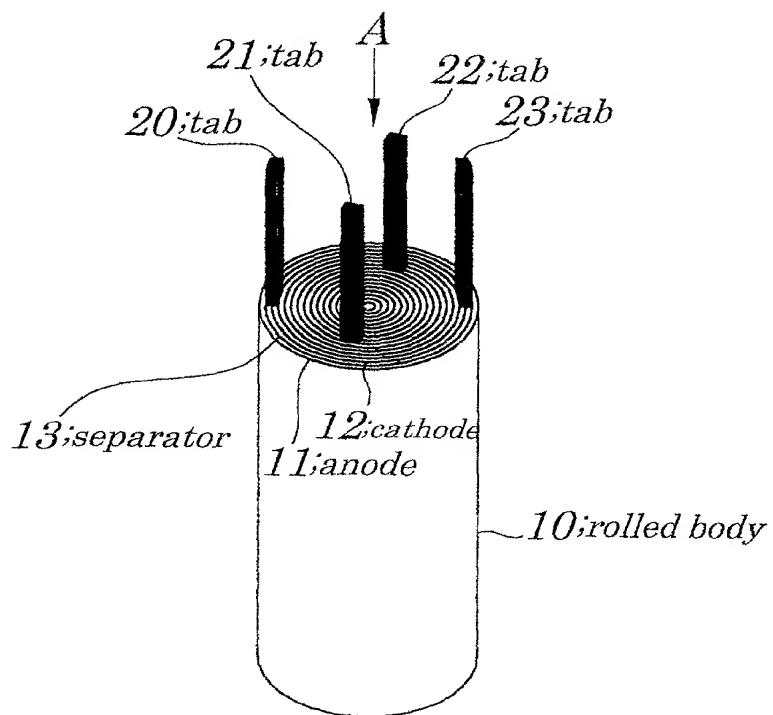


FIG. 13A (PRIOR ART)

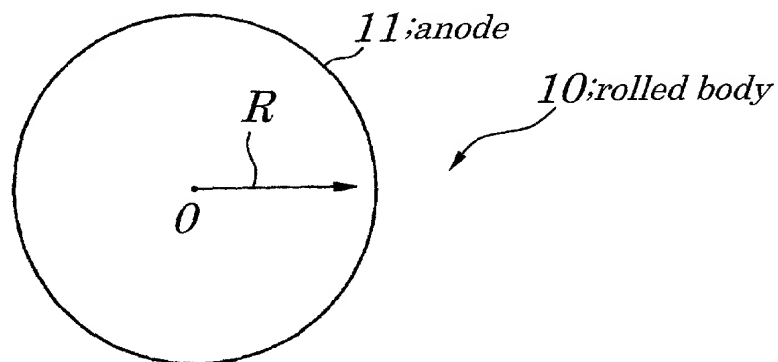


FIG. 13B (PRIOR ART)

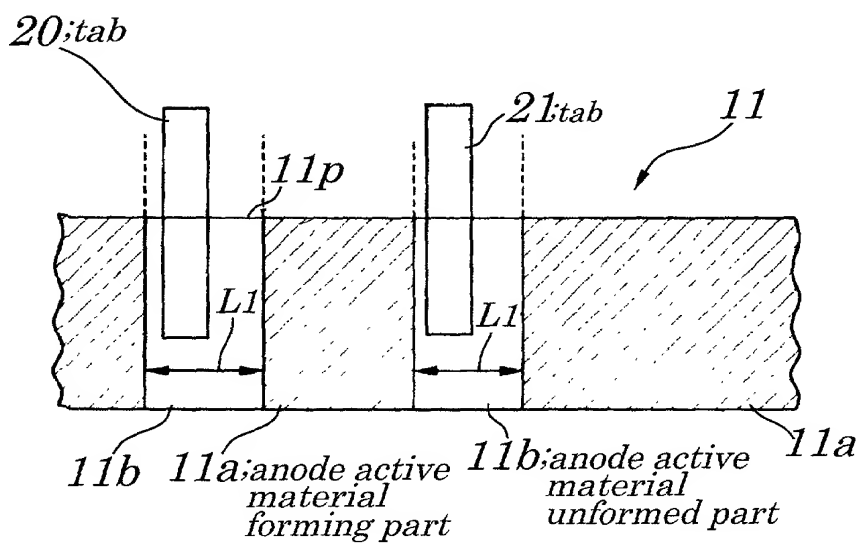
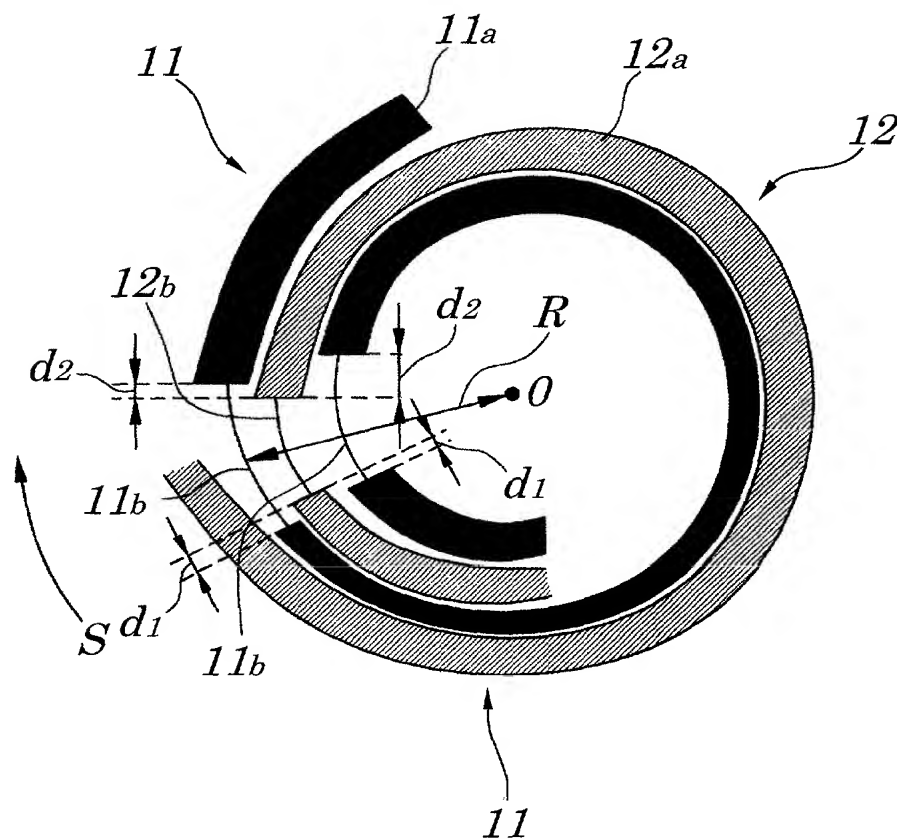


FIG. 13A (PRIOR ART)

FIG. 14 (PRIOR ART)



11b : anode active material unformed part
12b : cathode active material unformed part
d1, d2 : deviation

FIG. 15A (PRIOR ART)

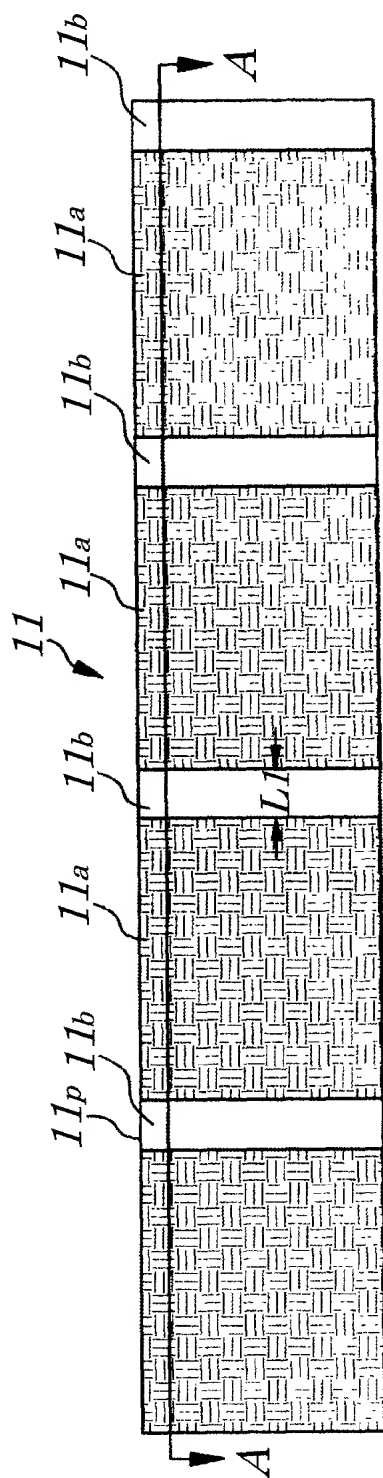


FIG. 15B (PRIOR ART)

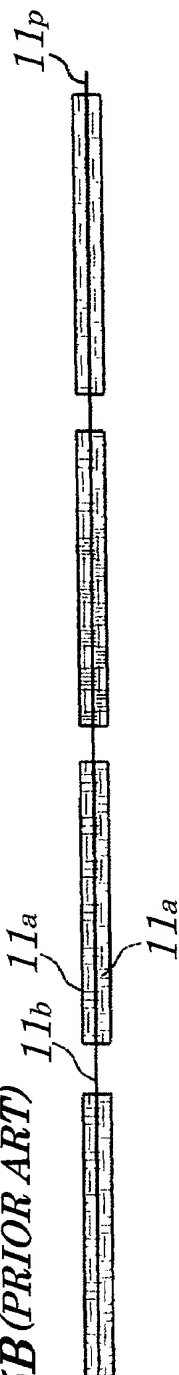


FIG. 16A (PRIOR ART)

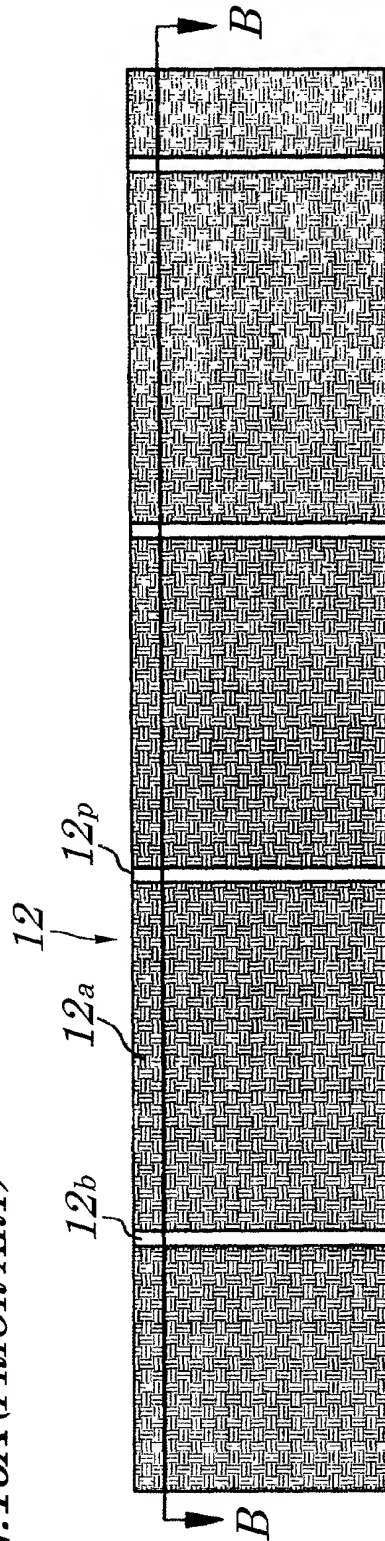


FIG. 16B (PRIOR ART)



FIG. 17 (PRIOR ART)

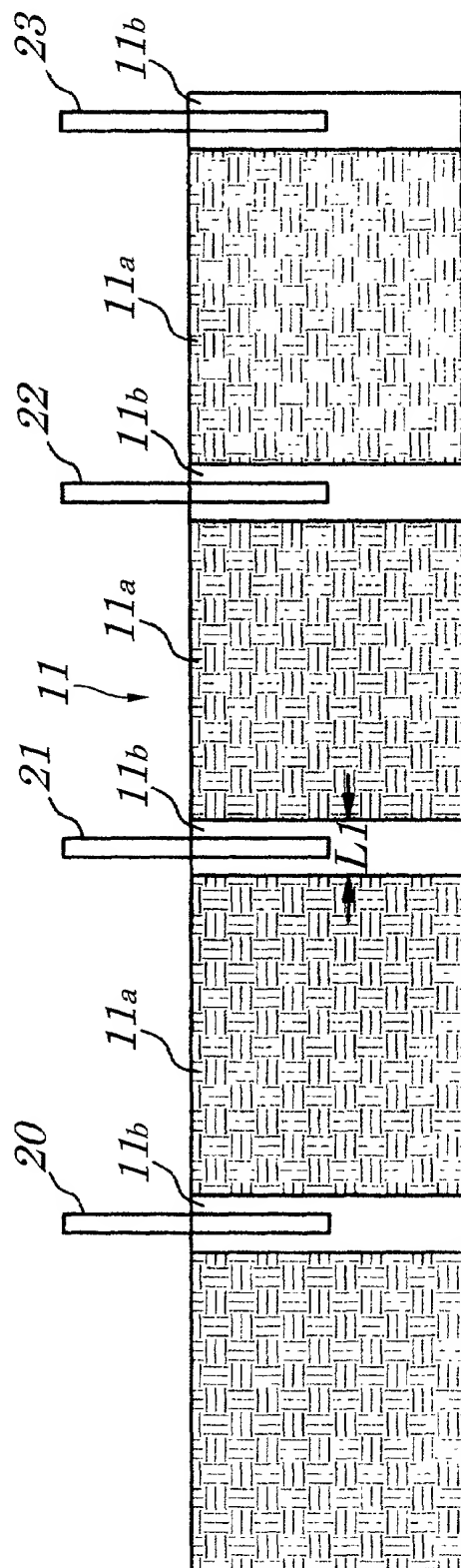
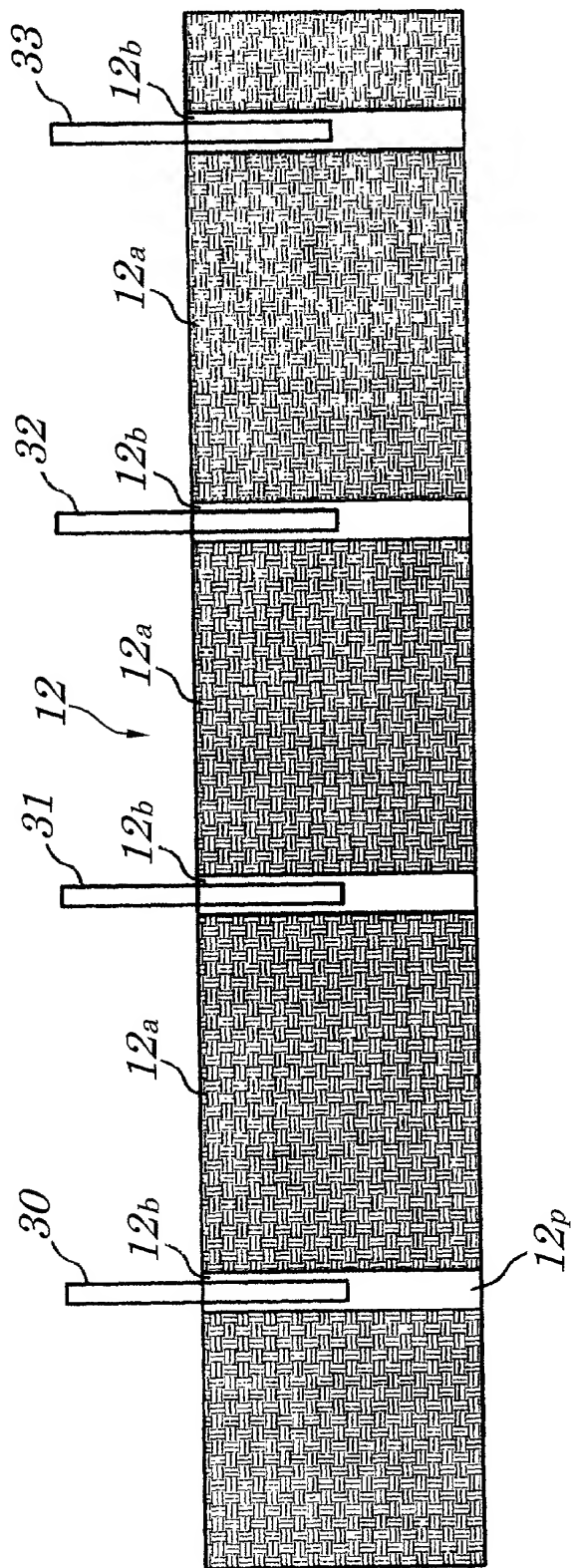


FIG. 17 (PRIOR ART)

FIG. 18 (PRIOR ART)



total 6596866

FIG. 19 (PRIOR ART)

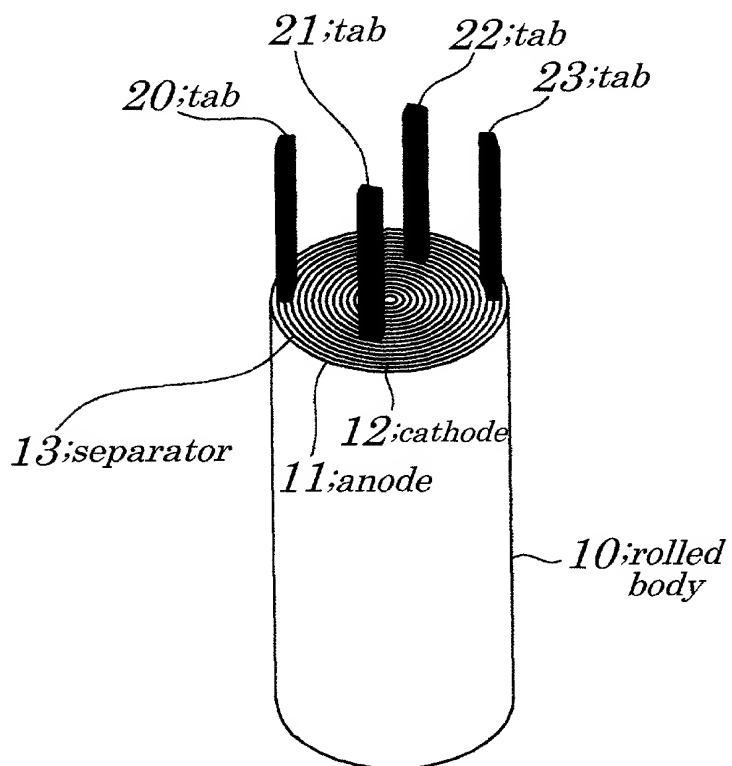


FIG. 20 (PRIOR ART)

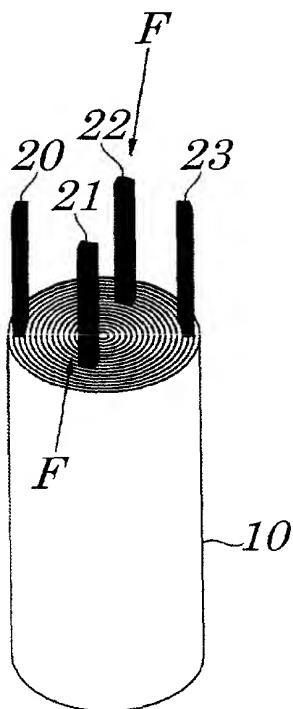


FIG.21 (PRIOR ART)

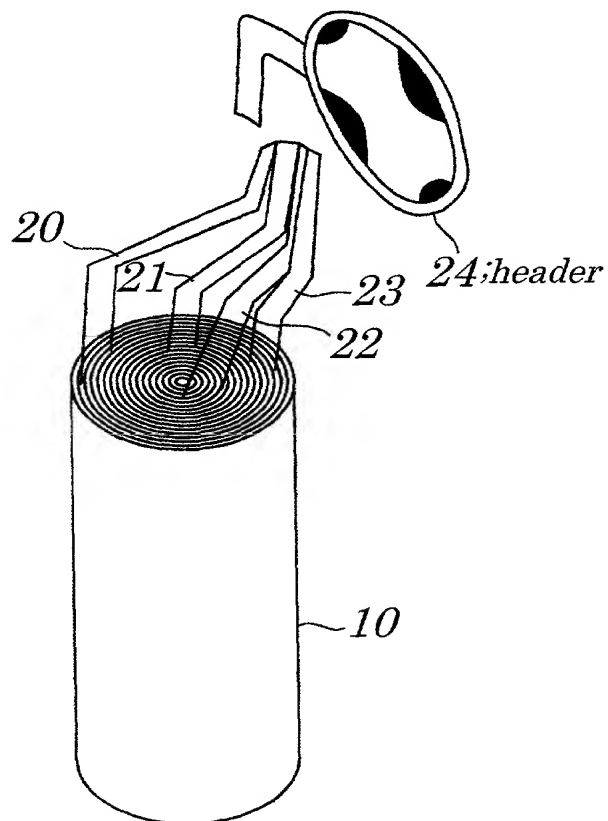
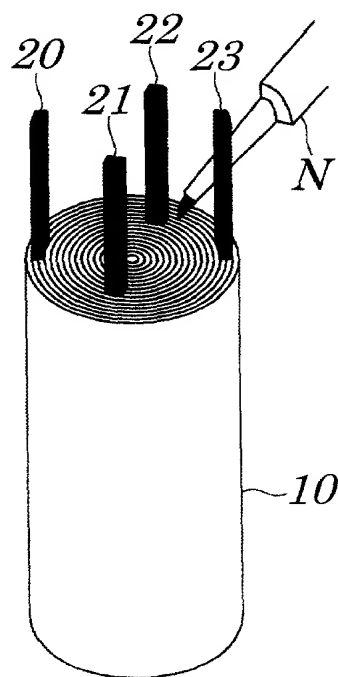


FIG.22 (PRIOR ART)



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FIG. 23A (PRIOR ART)

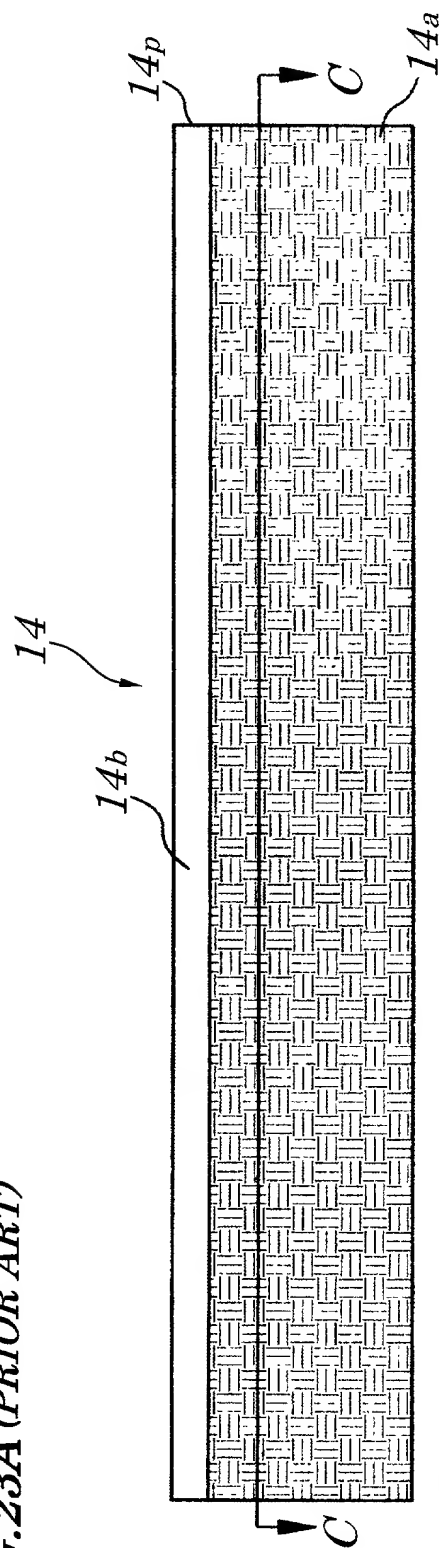


FIG. 23B (PRIOR ART)



FIG. 24A (PRIOR ART)

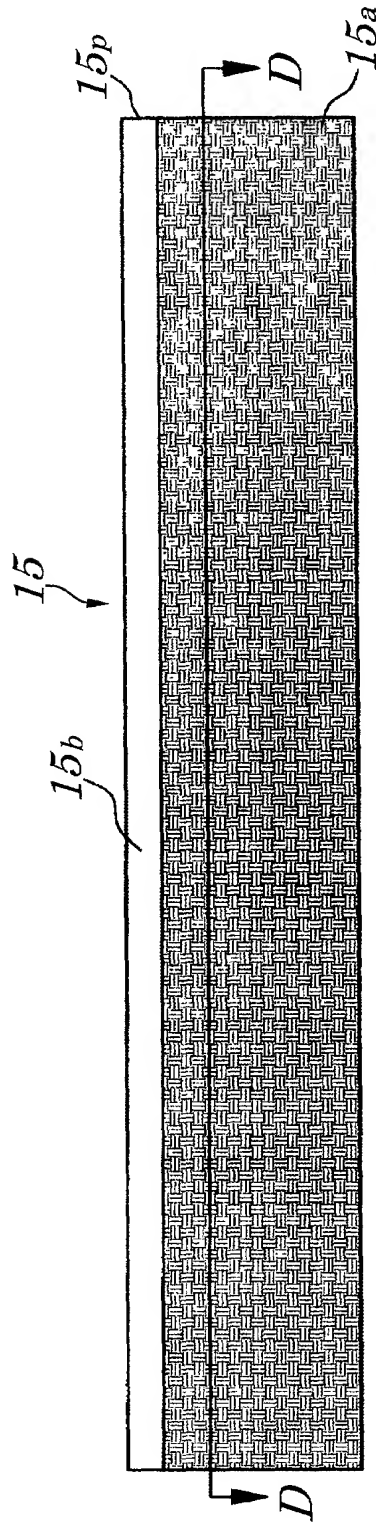


FIG. 24B (PRIOR ART)



TOP SECRET 65963660

FIG. 25 (PRIOR ART)

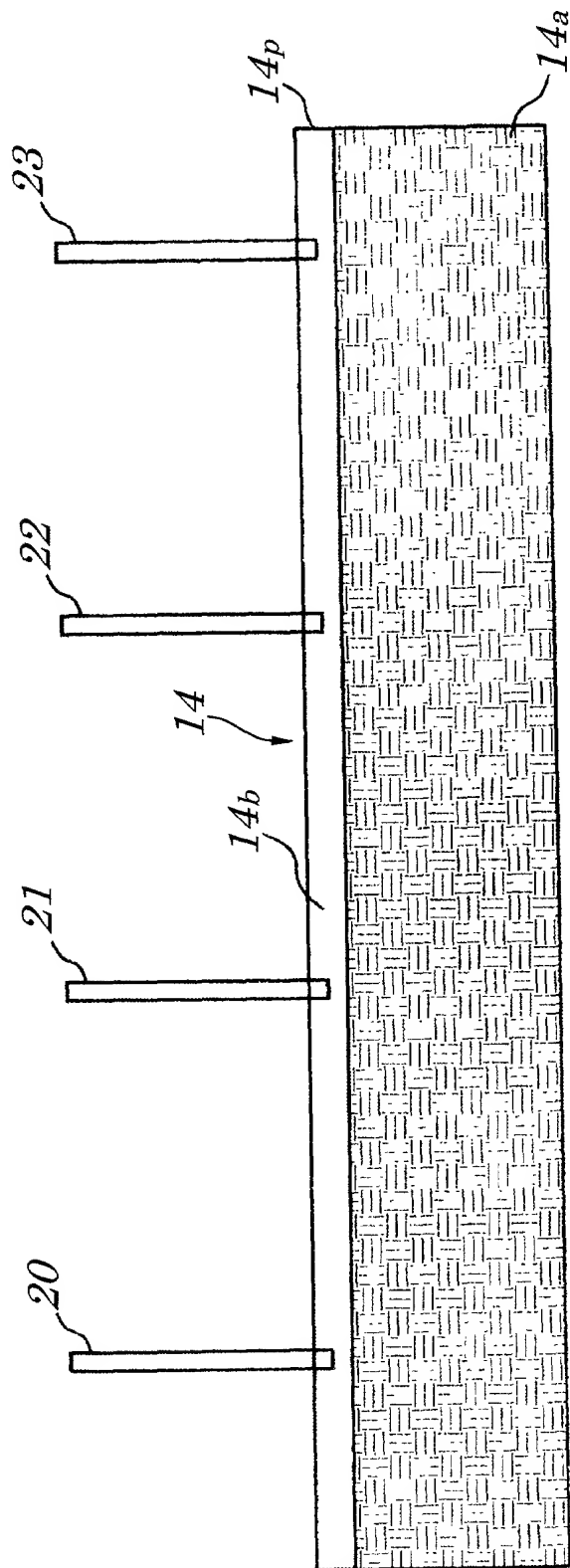


FIG. 26 (PRIOR ART)

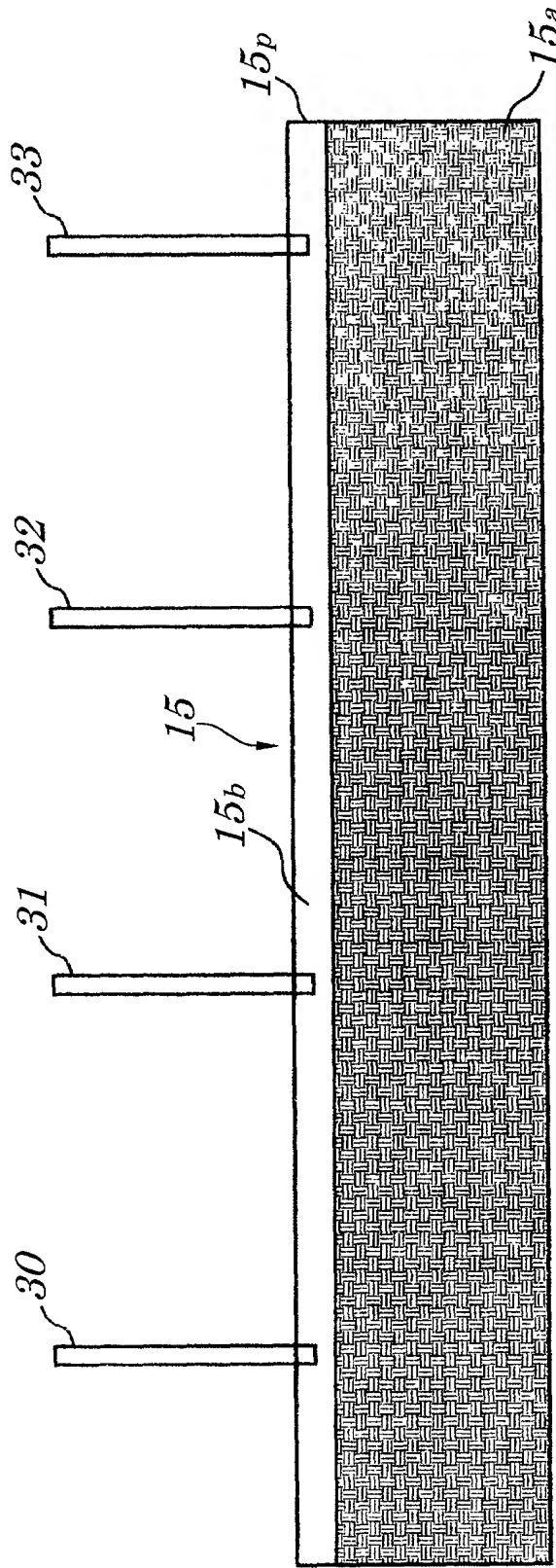


FIG. 26 (PRIOR ART)